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D5374-3**Job Sheet 183576****Part No:** D5374-3**Job Qty:** 10 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 9/20/18**Job Tracking No:****Due Date:** 9/21/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV A IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Machining-4		JSD 14/9/22
100	Hardinge	10 pcs	9/21/18	9/21/18	0.00	2.00	Hardinge		JSD 14/9/22
120	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC8		KJ 2018-09-22
130	Packaging	10 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		SEP 24 2018
140	QC21-SA	10 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 24 2018

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	1.8300 ft (.183 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	2	48	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.500Inches + 0.006 - 0.001	0.506 0.499	Diameter	
2	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
3	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	
4	Bushing	0.035Inches + 0.030 - 0.010	0.065 0.025		
5	Bushing	2.050Inches + 0.000 - 0.005	2.050 2.045		
6	Bushing	0.020Inches ± 0.030	0.050 (0.010)	Radius	
7	Bushing	0.050Inches + 0.000 - 0.005	0.050 0.045		
8	Bushing	0.196Inches ± 0.005	0.201 0.191	Diameter	
9	Bushing	0.226Inches + 0.010 - 1.000	0.236 (0.774)		
10	Bushing	90.000Degrees ± 0.500	90.500 89.500	Angle	

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Container No: S112608



Part: D5374-3

Job No: 183576

Serial No/Batch: S112608

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/22/10